



CERTIFICATE EN ISO 3834-2

VÍTKOVICE ENERGETICKÉ STROJÍRENSTVÍ a.s.
Pohraniční 3017/11, Vítkovice
CZ - 703 00 Ostrava
ID No.: 06977731

**Certification Body No. 3170 accredited by CAI (ČIA, o.p.s.)
according to ČSN EN ISO IEC 17065:2013**

hereby confirms that the company has been examined and fulfils
the requirements of welding process within the following scope of certification:
ČSN EN ISO 3834-2:2020


For the type of product/process:

**Production of steam boilers, pressure vessels, industrial piping, auxiliary
power equipment and steel structures according to the requirements
of EN ISO 3834-2:2020**

Welding methods:	111 (SMAW), 131 (GMAW), 135 (GMAW), 136 (GMAW), 138 (GMAW), 141 (GTAW-manual+orbital), 142 (GTAW), 121 (SAW), 721 (ES), 783, 784 (SCD-ASW) acc. to EN ISO 4063
Base materials:	Material group 1, 2, 3, 4, 5, 6, 7, 8, 10, 42, 43, 45, 46 acc. to ISO/TR 15608 in the range of qualified WPQR for each area
Welding supervision:	Oldřich Lipka, EWE; „C“ 6.2.2 */, internal born: 29.04.1968
Deputy:	Peter Koman, IWT; „S“ 6.2.3 */, internal born: 21.07.1960
Test No:	5419001/06
Certificate awarded on:	06.02.2023
Valid until:	02.01.2025
Registration number:	3170/001/22 Rev. 1

Prague, 08.02.2023




Ing. Tamara Remišová
COV TÜV NORD Czech, s.r.o.

*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731:2019.
The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5,
incl. EN ISO standards and other standards and regulations.
The report from the last audit is an integral part of the certificate.

Certificate No.: 3170/001/22 Rev. 1, Annex No. 1

Rev.1 - rev. of certificate, reason for revision: new person to the position other deputies

Other deputies: Ing. Petr Bytomský, IWE; „C“ 6.2.2*/, internal, born: 11.10.1984

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

Product standards: EN 12952, EN 12953, EN 13445, EN 13480, AD 2000 HP0, EN 1090-2

Welding processes (acc. EN ISO 4063)	Groups of basic material (acc. CEN ISO/TR 15608)
111	1; 2; 3; 4; 5; 6; 7; 8; 10
131 manual (tMIG)	8
135 manual (tMAG)	1; 2; 3; 6; 7; 8
136; 138 manual (tMAG)	1; 3
141; 142	1; 3; 4; 5; 6; 7; 8; 10; 42; 43; 45; 46
121	1; 2; 3; 4; 5; 7; 8
721 (ES), 783 (ZPS), 784 (KZPS)	721: 5; 783: 1+1; 784: 5+1

General requirements:

According to ČSN EN ISO 3834-2

Certificate revocation

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

Distribution list:

1. Customer
2. Documents