

CERTIFICATE

ČSN EN ISO 3834-2

VÍTKOVICE ENERGETICKÉ STROJÍRENSTVÍ a.s.
Pohraniční 3017/11, Vítkovice CZ - 703 00 Ostrava
IČO: 069 777 31

Certification Body No. 3170, accredited by CAI (ČIA, o.p.s.)
according to ČSN EN ISO IEC 17065:2013

hereby confirms that the company has been examined and fulfils the requirements of welding process within the following scope of certification: ČSN EN ISO 3834-2:2022

For the type of product/process:
Steel structures up to execution class
EXC 4 according to EN 1090-2

Welding methods: 111 (SMAW), 131 (GMAW), 135 (GMAW), 136 (GMAW), 138 (GMAW), 141 (GTAW-manual+orbital), 142 (GTAW), 121 (SAW), 721 (ES), 783, 784 (SCD-ASW)
acc. to EN ISO 4063

Base materials: Mat. group 1, 2, 3, 4, 5, 6, 7, 8, 10, 42, 43, 45, 46 acc.to ISO TR 15608 within a scope of qualified WPQR

Welding supervision: Ing. Oldřich Lipka, EWE; born 29.04.1968, „C“6.2.2*/

Deputy: Ing. Zdeněk Smetana, IWE, born. 20.03.1963, „C“ ; 6.2.2 */

Test No: 5419001/08


Certificate awarded on: 03.01.2025

Valid until: 02.01.2028

Registration number: 3170/014/24



Prague, 05.01.2025


Ing. Tamara Remišová
COV TÜV NORD Czech, s.r.o.

*/ Qualification of welding supervision in accordance with a document EA 6/02 M:2013, EN ISO 14731:2019.

TÜV NORD Czech, s.r.o.
Českomoravská 2420/15
CZ-190 00 Praha 9
tuev-nord.cz

Certificate No.: 3170/014/24

Other deputies: ---

The documents used by the above-mentioned manufacturer are in accordance with the requirements acc. to EN ISO 3834-5, incl. EN ISO standards and other standards and regulations. The report from the last audit is an integral part of the certificate.

Qualification of valid welding procedures should be adhered to during the welding process, and conditions for the performance of welder practical exams must be fulfilled in accordance with relevant standards and regulations for given area.

Welding processes (acc. EN ISO 4063)	Groups of basic material (acc. CEN ISO/TR 15608)
111	1; 2; 3; 4; 5; 6; 7; 8; 10
131 manual (tMIG)	8
135 manual (tMAG)	1; 2; 3; 6; 7; 8
136; 138 manual (tMAG)	1; 3
141; 142	1; 3; 4; 5; 6; 7; 8; 10; 42; 43; 45; 46
121	1; 2; 3; 4; 5; 7; 8
721 (ES), 783 (ZPS), 784 (KZPS)	721: 5; 783: 1+1; 784: 5+1

Product standard used: EN 1090-2, TKP 19A

General requirements according to ČSN EN ISO 3834-2:

Certificate revocation:

Certification Body, which has issued this certificate, may revoke this certificate if:

- there are substantial doubts that welding was carried out according to respective standards
- there are substantial doubts that welding supervision was performed properly according to respective standards
- approved welding supervision is no longer available to the full extent
- valid welder and welding personnel certificates according to respective standards are not available
- welding according to respective standards is being carried out by welders and welding personnel that have not passed appropriate exams
- other conditions according to respective standards are no longer being fulfilled
- Certification Body is not allowed to perform yearly surveillance audits
- company waives the right to the certificate.

After certificate revocation, the company should confirm the certificate revocation to the Certification Body in writing.

If a valid certificate is to be renewed, it is necessary to request the Certification Body to extend the validity of the certificate at least **2 months** before the period of validity of the current certificate expires.

Distribution list:

1. Customer
2. Documents

TÜV NORD Czech, s.r.o.
Českomoravská 2420/15
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